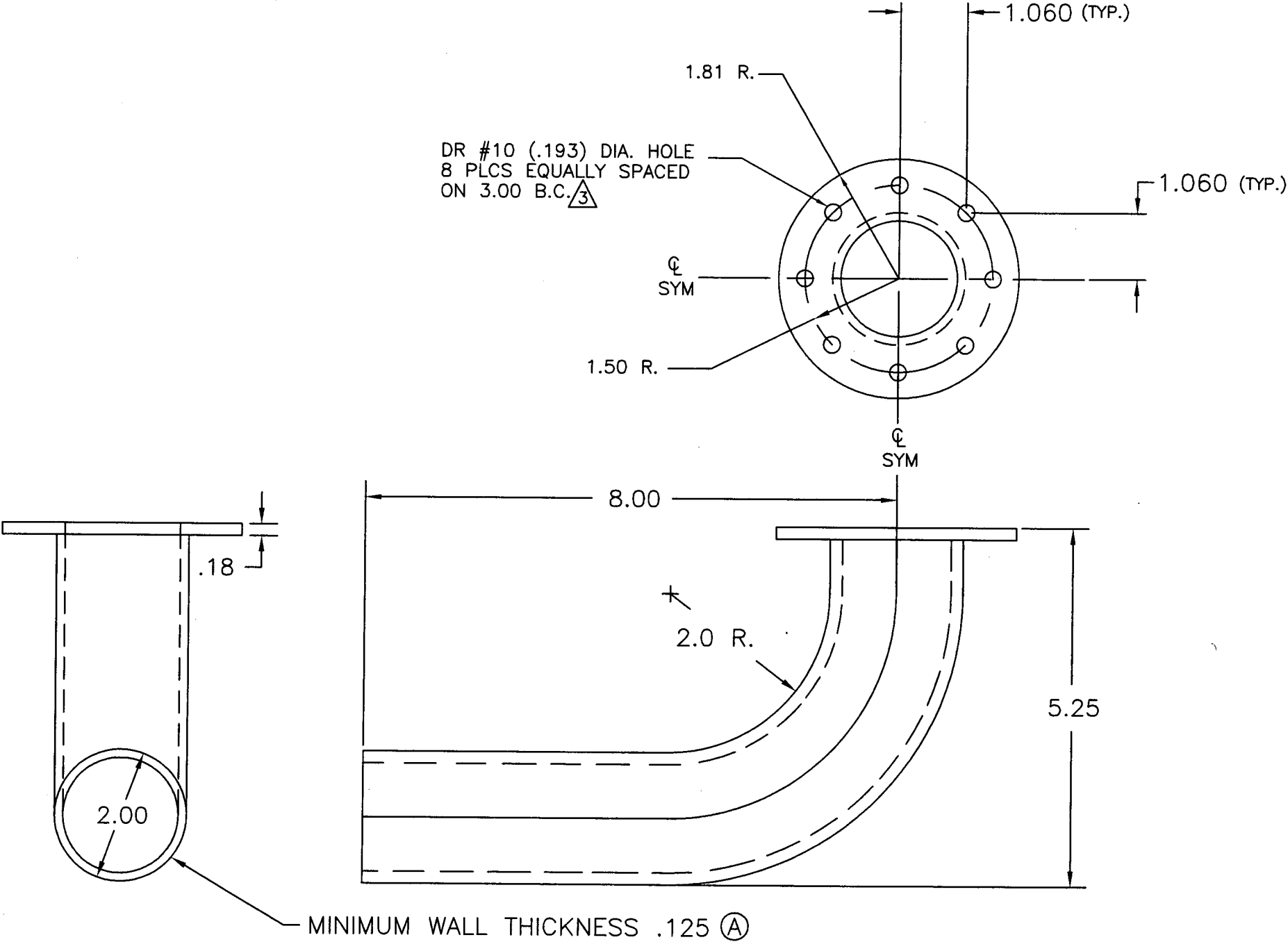


| REVISION |         |         |                                    | APPROVED                                  | DATE                          |
|----------|---------|---------|------------------------------------|---|-------------------------------|
| LETTER   | DFTSMAN | DATE    | DESCRIPTION                        |   |                               |
| A        | DNN     | 2/14/96 | ADDED CALL-OUT FOR WALL THICKNESS. | D. MARWILL<br>265-96-12                   | 2/27/96                       |
|          |         |         |                                    | P. SCHWARTZ<br>96.014<br>96.015<br>96.016 | 3/21/96<br>3/21/96<br>3/21/96 |



- $\Delta_4$  OBTAIN CONTOURS & DIM FROM MASTER PATTERN 41228-301-030-002MP.
- $\Delta_3$  CAST IN ACCORDANCE WITH QQA601F.
- $\Delta_2$  HOLE PATTERN TO MATCH 20528-301-028-001 PLATE.
- $\Delta_1$  PROCESSING ANODIZE MIL-A-8625 TYPE II CLASS 1.

NOTES:

|  |  |                    |  |                            |  |  |  |
|--|--|--------------------|--|----------------------------|--|--|--|
|  |  | -002               |  | STANDPIPE                  |  | ALUM. CASTING A 356 T6 $\Delta_3 \Delta_4$ |  |
|  |  | PART NO.           |  | NAME                       |  | STOCK SIZE                                 |  |
|  |  | NO. REQ'D PER ASSY |  | MATERIAL                   |  | MATL.SPEC                                  |  |
|  |  |                    |  | ZONE                       |  |  |  |
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|  |  |                    |  | XX.±.03                    |  | D. MURPHY 9/24/91                          |  |
|  |  |                    |  | XXX.±.010                  |  | P. SCHWARTZ 9/24/91                        |  |
|  |  |                    |  | ANGLES ±.1/2°              |  | DWG. SIZE                                  |  |
|  |  |                    |  | HEAT TREAT                 |  | SCALE                                      |  |
|  |  |                    |  | FINISH                     |  | STANDPIPE                                  |  |
|  |  |                    |  |                            |  | ERA AVIATION, INC.                         |  |
|  |  |                    |  |                            |  | DWG. NO. 41228-301-030                     |  |
|  |  |                    |  |                            |  | REV. A                                     |  |